

# ENCONTRE A CAUSA RAIZ IMEDIATAMENTE

O tempo de inatividade relacionado ao encoder e a solução de problemas complexos custam às indústrias mais de US\$ 400 milhões por ano.

Quanto custa para você?

Apresentamos o Encoder HS35iQ com Tecnologia PulseIQ™. Minimize esforços na resolução de problemas para que sua operação possa voltar a funcionar rapidamente.

Solucione problemas de forma inteligente para identificar causas-raiz comuns, como:



Alta  
Temperatura



Tensão  
Insuficiente



Integridade  
do cabo



Escorregamento  
do Eixo



Falha  
Eletrônica





# FRUSTRADO COM O TEMPO DE INATIVIDADE E COM A DIFICULDADE DE SOLUCIONAR PROBLEMAS?

## Conheça o HS35iQ com tecnologia PulseIQ™

Fornece indicação visual da integridade do encoder por meio de LEDs de diagnóstico e saída digital. Essa solução pode indicar especificamente problemas comuns e a ação corretiva recomendada para ajudar a corrigir a causa raiz e evitando paradas recorrentes.

### Trabalhe de forma mais inteligente e não da forma mais difícil com a tecnologia PulseIQ™

**De:** Tempo de inatividade não programado sem capacidade de chegar à causa raiz. Falhas repetidas e substituição frequente do encoder.

**Para:** Volte a funcionar com eficiência, com notificação imediata das falhas e com detalhes específicos para correção da causa raiz.

1

Não foi possível verificar a função adequada do encoder durante a instalação.



1

Economize tempo de comissionamento do encoder, encontre e corrija falhas rapidamente.

2

Erro na unidade de falha do encoder, mas não há meios para analisar a causa raiz.



2

Os indicadores visuais permitem que os operadores vejam a função adequada do encoder

3

Tempo de inatividade não programado sem aviso prévio de falhas.



3

O monitoramento integrado com indicação antecipada permite que você planeje com antecedência.

4

Solução de problemas complexos com equipamentos caros.



4

Não há necessidade de eliminar o encoder, a memória integrada salva o status de falha para solução rápida de problemas.

# A TECNOLOGIA PULSEIQ™ FORNECE PREVISÃO E INDICAÇÃO DE FALHAS ESPECÍFICAS

Veja exatamente o que está com defeito para que você possa solucionar problemas com confiança. Não há mais adivinhação ou substituição apenas para ter a falha da unidade novamente.



Tensão  
Insuficiente

Detecte mudanças na tensão de alimentação e condições de baixa tensão que, de outra forma, são difíceis de detectar.



Integridade do  
cabo

Capturar falhas 'abertas' no cabo do encoder, como quebras de cabos ou condutores soltos.



Escorregamento  
do Eixo

Detecte o Escorregamento do colar de fixação, entre o eixo e a conexão física do encoder, antes da falha do acoplamento.



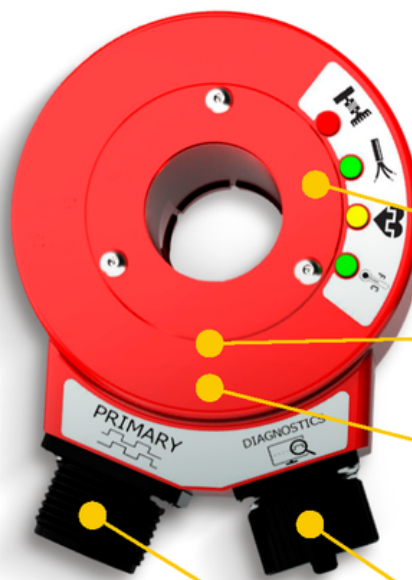
Alta  
Temperatura

Meça a temperatura ambiente para fornecer indicação antecipada de mudanças nas condições de operação.



Falha  
Eletrônica

Monitore continuamente a eletrônica que pode resultar em saída de pulso irregular.



Os LEDs de diagnóstico fornecem indicação visual de possíveis falhas.

A memória integrada armazena dados de ciclo de vida e status de falha.

O microprocessador incorporado avalia a integridade do pulso e as condições gerais de operação.

Conector de comunicação de diagnóstico dedicado e saída de falha.

O conector primário fornece saída de encoder incremental padrão para o inversor, resolução programável de até 20.000 PPR.

- O design robusto suporta até 400g de choque, 20g de vibração. Grau de proteção IP67, faixa de temperatura de operação -40°C a +100°C. Diâmetros de furo imperial e métrico até 1-1/4" ou 30mm.

**HS35iQ com  
tecnologia  
PulseIQ™.**

**Montagem  
conveniente do  
eixo vazado.  
Design Heavy  
Duty**



# SOLUÇÃO VISUAL E RÁPIDA DE PROBLEMAS

Conecte-se sem esforço com dados do ciclo de vida do encoder.

Indicadores LED dedicados para as quatro falhas mais comuns

- STATUS OK
- FALHA ATIVA
- RECUPERAÇÃO DE FALHA (Piscando)



Revise rapidamente as condições de falha e os dados de diagnóstico sem perder tempo. Basta conectar à porta de diagnóstico via cabo USB e abrir o software PulseIQ™. A funcionalidade programável depende da decodificação e inclui posição de índice, polaridade e gate, fase de canal, níveis de saída de quadratura e resolução (PPR).

**IntertechRio**  
instrumentação-controle de processo

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www.intertechrio.com.br





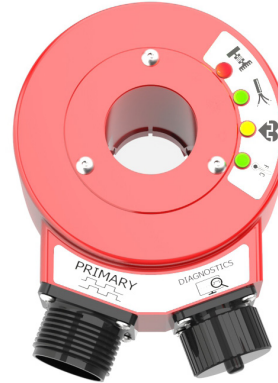
# SERIES HS35iQ

## Hollowshaft Encoder with PulseIQ™ Technology

### Key Features

- Revolutionary Visual Fault Forewarning For:
  - Encoder Health: Signal Quality, Low Voltage
  - Over/Under Environment Temperature
  - Cable Integrity Issues
  - Shaft Slip/Loose Clamp
- Fault Notification to Controls
- Advanced Diagnostics Via Software Service Tool
- Programmable Encoder Option to 20,000 PPR

IND  
Industrial Duty



### SPECIFICATIONS

#### STANDARD OPERATING CHARACTERISTICS

**Code:** Incremental, Optical

**Resolution:** Selectable resolution up to 20,000 PPR upon order or programmable resolution up to 20,000 PPR with factory default setting of 1,024 PPR.

**Format:** Two channel quadrature (AB) with optional Index (Z), and complementary outputs

**Phase Sense:** A leads B for CW shaft rotation viewing the shaft clamp end of the encoder

**Quadrature Phasing:** 90° ±30° electrical

**Symmetry:** 180° ±25° electrical

**Index:** 180° default gated to B low, with 90° and 360° programmable options

**Waveforms:** Squarewave with rise and fall times less than 1 microsecond into a load capacitance of 1000 pf

#### ELECTRICAL

**Input Power:** 5-26VDC (7272, 7273 line driver options), 5-15VDC (4469 line driver option), 250 mA max. not including output loads.

##### Primary Outputs:

7272 Differential Line Driver: 40 mA, sink or source  
7273 Open Collector: 40mA, sink max

4469 Differential Line Driver: 100mA, sink or source

**Fault Outputs:** TTL (5V) or HTL (5-26V), 12 mA max

**Frequency Response:** 200 kHz (data & index)

**Noise Immunity:** Tested to EN61326-1

**Electrical Immunity:** Reverse polarity, short circuit protected with 7272 or 7273 line drivers only

**Termination:** MS Connector; M12 Connector; cable exit w/seal. See Ordering Information

##### Mating Connector:

7 pin MS, style MS3106A-16S-1S (MCN-N5)

10 pin MS, style MS3106A-18-1S (MCN-N6)

10 pin, NEMA4 style (MCN-N6N4)

10 pin Bayonet, MS3116-F12-10S (MCN-B1)

Cable w/ 5 pin M12 Connector(112859-XXXX)

Cable w/ 8 pin M12 Connector(112860-XXXX)

**Note:** "MS" type mating connectors and prebuilt cables are rated NEMA 12. "M12" Cable assemblies are rated IP67

#### MECHANICAL

**Bore Diameter:** 6mm to 28mm, 1/4" to 1-1/8", electrically isolated

**Mating Shaft Length:** 1.25", Minimum, 1.60", Recommended

**Shaft Speed:** 6000 RPM, Maximum (Enclosure Rating is IP64 at speed over 5000 RPM)

**Starting Torque:** 10 in.-oz. typical (at 25°C)

**Running Torque:** 5 in.-oz. typical (at 25°C)

**Bearings:** ABEC 1

**Housing and Cover:** Powder Coated Aluminum

**Shaft Material:** 6061-T6 Aluminum, Stainless Steel for Extended Temp Option

**Disc Material:** Aluminum

**Weight:** 1.76lb (28 Oz) Typical

#### ENVIRONMENTAL

**Standard Operating Temperature:** -40 to +85°C (0 to +70°C with 4469 line driver, see "Ordering Information"). At shaft speed above 3000 RPM, derate 10°C per 1000 RPM

**Extended Temperature Range:** -40 to +100°C (See ordering information)

**Storage temperature:** -40 to +100°C

**Shock:** 400G, 6mSec

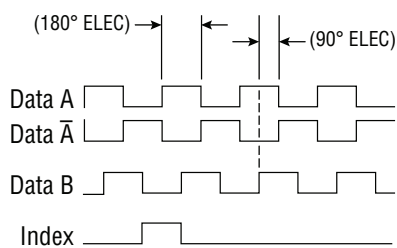
**Vibration:** 5 to 3000 Hz, 20G

**Humidity:** Up to 98% (non-condensing)

**Enclosure Rating:** IP67 (IP64 at shaft speed above 5000 RPM)

#### STANDARD DATA AND INDEX

Not all complements shown  
A shown for reference



Index Width: 180° Default  
A leads B, CW (from clamp end)

# SERIES HS35iQ



## PULSEiQ™ TECHNOLOGY SPECIFICATIONS

### FAULT FOREWARNING

The HS35iQ Encoder with PulseiQ™ Technology provides fault forewarning for common encoder issues. Notification to the user is via status lights on the encoder and a digital output to the control system. Fault signal is provided as 5V (TTL) or 5-26V (HTL).

Fault	Fault Condition	Operation				Corrective Action Sequence
		Green	Red	Orange (Fault Recovery)	Orange (Warning)	
<b>Over-Temperature</b>	Internal encoder temperature exceeds operating conditions	LED pulses green during normal operation	LED pulses red during fault condition	LED flickers orange for 30 minutes after fault is corrected or cleared. Event logged in onboard memory.	LED pulses orange for temperature warning	Verify ambient temperature on and around the encoder is within acceptable limits.
<b>Shaft Slippage</b>	Detection of shaft slippage				N/A	Stop rotation. Tighten coupling. Restart and monitor.
<b>Cable Integrity</b>	Cable open or short condition such as damaged cable, touching or loose conductors.				N/A	Verify all cables are properly secured to the encoder and no damage or shorts are noticed.
<b>Encoder Internal Health</b>	Electronics and voltage monitoring				LED pulses orange for encoder health warning	Check for sufficient voltage at encoder connector and/or review Instructional Manual for additional guidance.

### PROGRAMMABILITY (OPTIONAL)

For programmable units, specifications can be customized from factory default settings to the programmable options below when using included software in expert mode. Please see manual for details.

Specification	Factory Default Setting	Programmable Options
<b>Pulses Per Revolution</b>	1,024 PPR	1 to 20,000 PPR in 1 PPR increments
<b>Phasing</b>	A leads B, CW from clamp end	A leads B, CW from clamp end A leads B, CCW from clamp end
<b>Output Voltage</b>	TTL, Unless Ordered HTL	TTL, HTL
<b>Z Index Pulse Polarity</b>	Standard High	Standard High, Inverted Low
<b>Z Index Pulse Position and Gating</b>	180° electrical gated to B low	90°, 180° or 360° electrical, many gating options to A/B



# SERIES HS35iQ



See next page for non-programmable unit options and part number information.

## PROGRAMMABLE UNIT ORDERING INFORMATION

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2: PPR	Code 3: Bore Size	Code 4: Fixing	Code 5: Control Output Format	Code 6: Termination	Code 7: Fault Output Format	Code 8: Options
<b>HS35iQ</b>	<b>PROGR</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
<b>HS35iQ</b> Hollowshaft Encoder	<b>PROGR</b> Programmable Resolution Up to 20,000 PPR.  Set as 1,024 PPR From Factory	<b>0</b> 6mm <b>1</b> 1/4" <b>2</b> 5/16" <b>3</b> 8mm <b>4</b> 3/8" <b>5</b> 10mm <b>6</b> 12mm <b>7</b> 1/2" <b>8</b> 5/8" <b>9</b> 15mm <b>A</b> 16mm <b>C</b> 19mm <b>D</b> 3/4" <b>E</b> 20mm <b>F</b> 7/8" <b>G</b> 24mm <b>H</b> 1" <b>J</b> 1-1/8" <b>M</b> 14mm <b>N</b> 18mm <b>P</b> 25mm <b>R</b> 28mm  Not Electrically Isolated <b>K</b> 1-1/4" <b>S</b> 30mm	<b>0</b> None <b>1</b> Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt <b>2</b> Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt <b>3</b> Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers  <b>6</b> Same as 1 w/ Cover <b>7</b> Same as 3 w/ Cover <b>8</b> Same as 2 w/ Cover  <b>A</b> Rod Tether <b>B</b> Rod Tether + Grounding Strap <b>D</b> Rod Tether + Grounding Strap + 4.5" C-Face Cover	<b>0</b> ABZ, Single Ended, 5-26VDC (7272) <b>1</b> ABZ, Single Ended O/C (7273) <b>2</b> ABZ, Single Ended O/C w/2.2kOhm (7273) <b>H</b> Same as "0" with Extended Temp Range <b>J</b> Same as "1" with Extended Temp Range <b>K</b> Same as "2" with Extended Temp Range  Not Available When Code 6 is H <b>4</b> Differential AB Only (7272). 5-26VDC In, Programmable Vin or 5VDC Out <b>C</b> Differential AB Only (4469). 5-15VDC In, Programmable Vin or 5VDC Out <b>L</b> Same as "4" with Extended Temp Range  Not Available When Code 6 is 1, 6, or H <b>7</b> Differential ABZ (7272). 5-26VDC In, Programmable Vin or 5VDC Out <b>9</b> Differential ABZ (4469). 5-15VDC In, Programmable Vin or 5VDC Out <b>P</b> Same as "7" with Extended Temp Range	6 Pin Not Available. Recommend 10 Pin MS and Mating Cable Assembly.  <b>1</b> 7 Pin MS* <b>6</b> 7 Pin MS + Mating* <b>2</b> 10 Pin MS <b>4</b> 10 Pin Bayonet <b>7</b> 10 Pin MS + Mating <b>9</b> 10 Pin Bayonet + Mating <b>H</b> 5 pin M12* <b>J</b> 8 pin M12*  <b>A</b> 0.5m (18") Cable <b>C</b> 1m (36") Cable <b>D</b> 2m (72") Cable <b>E</b> 3m (120") Cable <b>F</b> 0.3m (13") Cable with 10 Pin Bulk- head Connector and Mate <b>G</b> 0.3m (13") Cable  *Fault Output Not Available on Primary Connector for 7 Pin Differential and All M12 Connectors. Fault Output Available on Primary Connector 7 pin Single Ended, 10 pin MS and Bayonet and cable exit. Always Available on Secondary Diagnostic Connector for All Options.	<b>0</b> 5V <b>1</b> 5-26V*  *5-26V output determined by input voltage	<b>R1</b> Diagnostics and Output

# SERIES HS35iQ



## NON PROGRAMMABLE UNIT ORDERING INFORMATION

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2: PPR	Code 3: Bore Size	Code 4: Fixing	Code 5: Control Output Format	Code 6: Termination	Code 7: Fault Output Format	Code 8: Options
<b>HS35iQ</b>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>	<input type="text"/>
<b>HS35iQ</b> Hollowshaft Encoder	Enter Any Quadrature Resolution (PPR) From 00001-20000.  Example: <b>00001</b> = 1 PPR	<b>0</b> 6mm <b>1</b> 1/4" <b>2</b> 5/16" <b>3</b> 8mm <b>4</b> 3/8" <b>5</b> 10mm <b>6</b> 12mm <b>7</b> 1/2" <b>8</b> 5/8" <b>9</b> 15mm <b>A</b> 16mm <b>C</b> 19mm <b>D</b> 3/4" <b>E</b> 20mm <b>F</b> 7/8" <b>G</b> 24mm <b>H</b> 1" <b>J</b> 1-1/8" <b>M</b> 14mm <b>N</b> 18mm <b>P</b> 25mm <b>R</b> 28mm  Not Electrically Isolated <b>K</b> 1-1/4" <b>S</b> 30mm	<b>0</b> None <b>1</b> Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt <b>2</b> Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt <b>3</b> Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers  <b>6</b> Same as 1 w/ Cover <b>7</b> Same as 3 w/ Cover <b>8</b> Same as 2 w/ Cover  <b>A</b> Rod Tether <b>B</b> Rod Tether + Grounding Strap <b>D</b> Rod Tether + Grounding Strap + 4.5" C-Face Cover	<b>0</b> ABZ, Single Ended, 5-26VDC (7272) <b>1</b> ABZ, Single Ended O/C (7273) <b>2</b> ABZ, Single Ended O/C w/2.2kOhm (7273) <b>H</b> Same as "0" with Extended Temp Range <b>J</b> Same as "1" with Extended Temp Range <b>K</b> Same as "2" with Extended Temp Range  Not Available When Code 6 is H <b>4</b> Differential AB Only, 5-26VDC, 5-26VDC out (7272) <b>5</b> Differential AB Only, 5-26VDC In, 5VDC Out (7272) <b>A</b> Differential AB Only, 5-26VDC In, 5VDC Out (4469) <b>C</b> Differential AB Only, 5-15VDC in, 5-15VDC Out (4469) <b>L</b> Same as "4" with Extended Temp Range <b>M</b> Same as "5" with Extended Temp Range  Not Available When Code 6 is 1, 6, or H <b>6</b> Differential ABZ, 5-26VDC In, 5VDC Out (7272) <b>7</b> Differential ABZ (7272), 5-26V In, 5-26V Out <b>8</b> Differential ABZ, 5-26VDC In, 5VDC Out (4469) <b>9</b> Differential ABZ (4469), 5-15V In, 5-15V Out <b>N</b> Same as "6" with Extended Temp Range <b>P</b> Same as "7" with Extended Temp Range	6 Pin Not Available. Recommend 10 Pin MS and Mating Cable Assembly.  <b>1</b> 7 Pin MS* <b>6</b> 7 Pin MS + Mating* <b>2</b> 10 Pin MS <b>4</b> 10 Pin Bayonet <b>7</b> 10 Pin MS + Mating <b>9</b> 10 Pin Bayonet + Mating  <b>H</b> 5 pin M12* <b>J</b> 8 pin M12*  <b>A</b> 0.5m (18") Cable <b>C</b> 1m (36") Cable <b>D</b> 2m (72") Cable <b>E</b> 3m (120") Cable <b>F</b> 0.3m (13") Cable with 10 Pin Bulk-head Connector and Mate <b>G</b> 0.3m (13") Cable  *Fault Output Not Available on Primary Connector for 7 Pin Differential and All M12 Connectors. Fault Output Available on Primary Connector 7 pin Single Ended, 10 pin MS and Bayonet and cable exit. Always Available on Secondary Diagnostic Connector for All Options.	<b>0</b> 5V <b>1</b> 5-26V*  *5-26V output determined by input voltage	<b>R1</b> Diagnostics and Output



# SERIES HS35iQ



## COMPATIBLE ACCESSORIES

### MATING CONNECTORS (NO CABLE)

<b>MCN-N5</b>	7 pin, style MS3106A-16S-1S
<b>MCN-N6</b>	10 pin, style MS3106A-18-1S
<b>MCN-N6N4</b>	10 pin, NEMA4 style
<b>MCN-B1</b>	10 pin bayonet, style MS3116-F12-10S

### ACCESSORY KITS

<b>114573-0001</b>	Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt
<b>114574-0001</b>	Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers
<b>114575-0001</b>	Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt
<b>118024-0001</b>	Cover Kit, 4.5" C-Face
<b>118025-0001</b>	Cover Kit, 8.5" C-Face
<b>118026-0001</b>	Cover Kit, Fan Cover for Standard AC Motor
<b>116233-0001</b>	Rod Tether Only
<b>116233-0002</b>	Rod Tether + 56 C-Face Cover (Single)
<b>116233-0004</b>	Rod Tether + Grounding Strap
<b>118027-0004</b>	Rod Tether + Grounding Strap + 4.5" C-Face Cover

### PRIMARY CABLE ASSEMBLIES WITH MS CONNECTOR\*

<b>118019-XXXX</b>	7 Pin MS, Cable Assembly. For Use with Single Ended Outputs w/ Fault Output
<b>108596-XXXX</b>	7 Pin MS, Cable Assembly. For Use with Differential Line Driver w/o Index Outputs w/o Fault Output
<b>118020-XXXX</b>	10 Pin MS, Cable Assembly. For Use with Differential Line Driver with Index Outputs
<b>118021-XXXX</b>	10 Pin Bayonet, Cable Assembly. For Use with Differential Line Driver with Index Outputs
<b>118022-XXXX</b>	NEMA4 10 pin MS, Cable Assembly. For Use with Differential Line Driver with Index Outputs

### PRIMARY CABLE ASSEMBLIES WITH M12 CONNECTOR\*

<b>112859-XXXX</b>	5 Pin M12, Cable Assembly. For Use with Single Ended Outputs
<b>112860-XXXX</b>	8 Pin M12, Cable Assembly. For Use with Single Ended Outputs
<b>112860-XXXX</b>	8 Pin M12, Cable Assembly. For Use with Differential Line Driver Outputs

### DIAGNOSTIC CABLE ASSEMBLIES

<b>117995-0001</b>	6ft Diagnostic and Programming Cable to PC. 6 Pin MS to USB.
<b>118023-XXXX</b>	Cable Assembly for Fault Output on Secondary Connector. 6 Pin MS to Flying leads

### SOLID STATE RELAY

<b>608793-0001</b>	Solid State Relay for Non Isolated Use of Fault Output. 60VDC max 3A
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\*Note: Standard cable length is 10 feet but may be ordered in any length in 5 foot increments. For example, for a 20 foot cable, replace XXXX with -0020.

# SERIES HS35iQ



## PRIMARY ELECTRICAL CONNECTIONS

### 7 & 10 PIN MS CONNECTORS AND CABLES - CODE 6 = 1 TO 9, H, J

Connector and mate/accessory cable assembly pin numbers and wire color information is provided here for reference. Models with direct cable exit carry the same color coding as shown for each output configuration.

Encoder Function	Cable #108596-XXXX 7 Pin Differential Line Driver without Index		Cable #118019-XXXX 7 Pin MS Single Ended		Cable #1118020-XXXX 10 Pin MS or #118022-XXXX NEMA4 10 Pin Differential w Index*		Cable #118021-XXXX 10 Pin MS Bayonet		Cable Exit with Seal
	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color	Wire Color
<b>Sig. A</b>	A	BRN	A	BRN	A	BRN	5	BRN	BRN
<b>Sig. B</b>	B	ORN	B	ORN	B	ORN	8	ORN	ORN
<b>Sig. Z**</b>	—	—	C	YEL	C	YEL	C	YEL	YEL
<b>Power +V</b>	D	RED	D	RED	D	RED	D	RED	RED
<b>Fault</b>	—	—	E	BLK/WHT	E	BLK/WHT	E	BLK/WHT	BLK/WHT
<b>Com</b>	F	BLK	F	BLK	F	BLK	F	BLK	BLK
<b>Case</b>	G	GRN	G	GRN	G	GRN	G	GRN	GRN
<b>Sig. <math>\bar{A}</math></b>	C	BRN/WHT	—	—	H	BRN/WHT	H	BRN/WHT	BRN/WHT
<b>Sig. <math>\bar{B}</math></b>	E	ORN/WHT	—	—	I	ORN/WHT	J	ORN/WHT	ORN/WHT
<b>Sig. <math>\bar{Z}^{**}</math></b>	—	—	—	—	J	YEL/WHT	K	YEL/WHT	YEL/WHT

**Cable Configuration:** PVC jacket, 105°C rated, overall foil shield; 3 twisted pairs 24 AWG (output signals), plus 2 twisted pairs 22 AWG (input power)

## PRIMARY ELECTRICAL CONNECTIONS

### 5 & 8 PIN M12 ACCESSORY CABLES WHEN CODE 6 = H OR J

Connector pin numbers and cable assembly wire color information is provided here for reference.

Encoder Function	Cable #112859-XXXX 5 Pin Single Ended		Cable #112860-XXXX 8 Pin Single Ended		Cable #112860-XXXX 8 Pin Differential	
	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color
<b>Sig. A</b>	4	BLK	1	BRN	1	BRN
<b>Sig. B</b>	2	WHT	4	ORG	4	ORG
<b>Sig. Z**</b>	5	GRY	6	YEL	6	YEL
<b>Power +V</b>	1	BRN	2	RED	2	RED
<b>Com</b>	3	BLU	7	BLK	7	BLK
<b>Sig. <math>\bar{A}</math></b>	—	—	—	—	3	BRN/WHT
<b>Sig. <math>\bar{B}</math></b>	—	—	—	—	5	ORG/WHT
<b>Sig. <math>\bar{Z}^{**}</math></b>	—	—	—	—	8	YEL/WHT

**Cable Configuration:** PVC jacket, 105°C rated, overall foil shield; 24 AWG conductors, minimum

## DIAGNOSTIC ELECTRICAL CONNECTION

Encoder Function	Cable #118023-XXXX 6 Pin MS Single Ended	
	Pin	Wire Color
<b>Data</b>	E	BRN
<b>Data</b>	D	ORN
<b>5vdc</b>	C	YEL
<b>Fault</b>	B	RED
<b>NC</b>	F	—
<b>COM</b>	A	BLK

Standard cable length is 10 feet but may be ordered in any length in 5 foot increments. For example, for a 20 foot cable, replace -XXXX with -0020

"MS" Type mating connectors and pre-build cables are rated NEMA 12

"M12" Cable assemblies are rated IP67

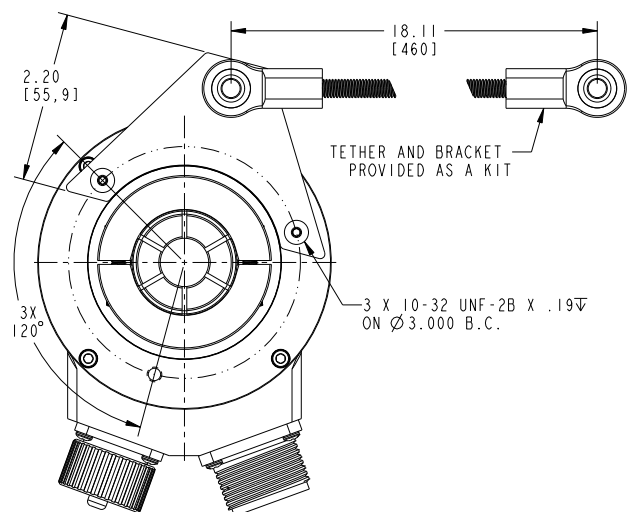
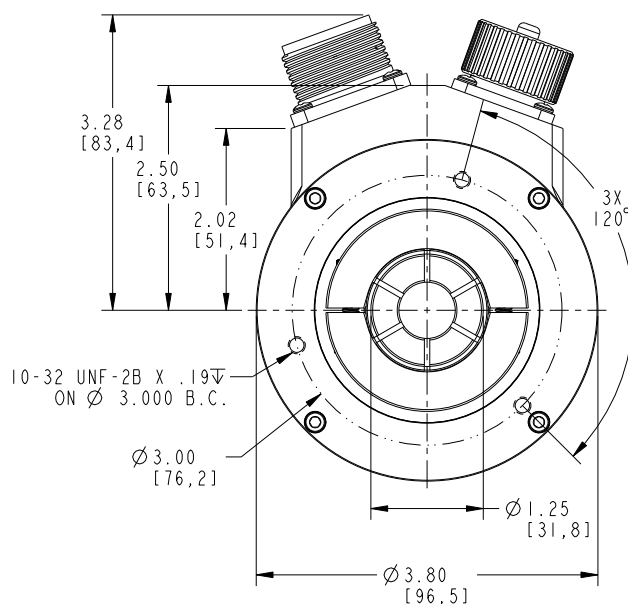
\*\*Index not provided on all models. See ordering information.

\*For watertight applications, use NEMA4 10 pin cable and connector 109209-XXXX



## HS35iQ Encoder

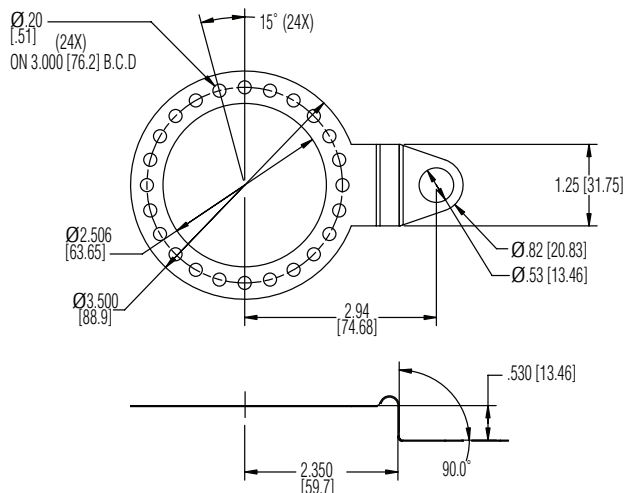
**.stp format, 10 pin dual connector option**



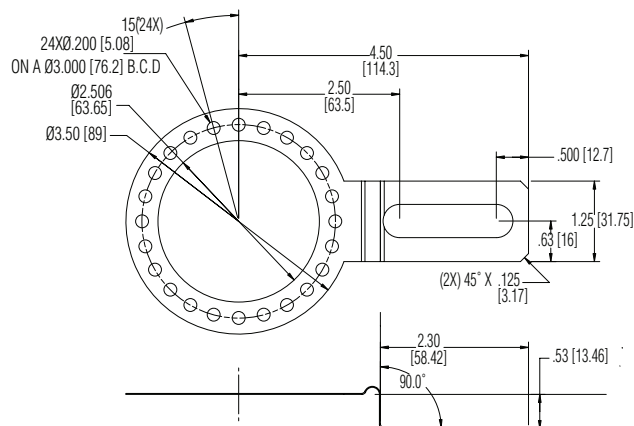
# SERIES HS35iQ

Dimensions: inch (mm)

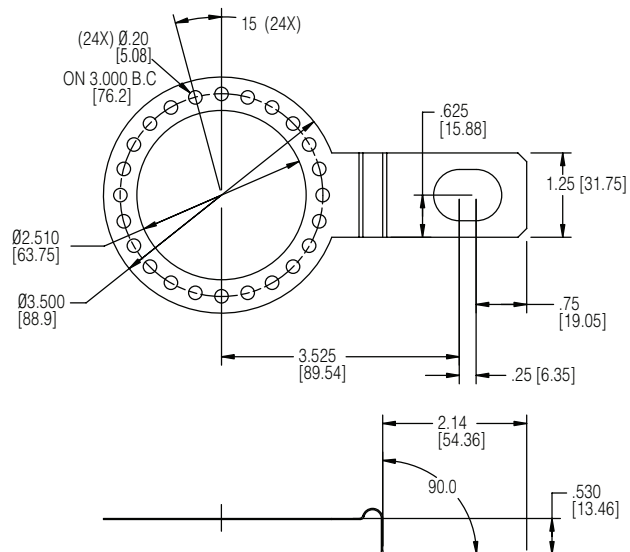
## 114573-0001 Tether Kit



## 114574-0001 Slotted Tether Kit



## 114575-0001 Tether Kit



Worldwide Brands: Dynapar™ • NorthStar™ • Hengstler™ • Harowe™



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contato@intertechrio.com.br  
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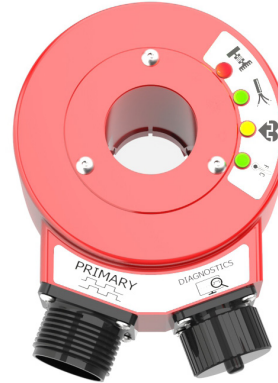
# SERIES HS35iQ

## Hollowshaft Encoder with PulseIQ™ Technology

### Key Features

- Revolutionary Visual Fault Forewarning For:
  - Encoder Health: Signal Quality, Low Voltage
  - Over/Under Environment Temperature
  - Cable Integrity Issues
  - Shaft Slip/Loose Clamp
- Fault Notification to Controls
- Advanced Diagnostics Via Software Service Tool
- Programmable Encoder Option to 20,000 PPR

IND  
Industrial Duty



### SPECIFICATIONS

#### STANDARD OPERATING CHARACTERISTICS

**Code:** Incremental, Optical

**Resolution:** Selectable resolution up to 20,000 PPR upon order or programmable resolution up to 20,000 PPR with factory default setting of 1,024 PPR.

**Format:** Two channel quadrature (AB) with optional Index (Z), and complementary outputs

**Phase Sense:** A leads B for CW shaft rotation viewing the shaft clamp end of the encoder

**Quadrature Phasing:** 90° ±30° electrical

**Symmetry:** 180° ±25° electrical

**Index:** 180° default gated to B low, with 90° and 360° programmable options

**Waveforms:** Squarewave with rise and fall times less than 1 microsecond into a load capacitance of 1000 pf

#### ELECTRICAL

**Input Power:** 5-26VDC (7272, 7273 line driver options), 5-15VDC (4469 line driver option), 250 mA max. not including output loads.

##### Primary Outputs:

7272 Differential Line Driver: 40 mA, sink or source  
7273 Open Collector: 40mA, sink max

4469 Differential Line Driver: 100mA, sink or source

**Fault Outputs:** TTL (5V) or HTL (5-26V), 12 mA max

**Frequency Response:** 200 kHz (data & index)

**Noise Immunity:** Tested to EN61326-1

**Electrical Immunity:** Reverse polarity, short circuit protected with 7272 or 7273 line drivers only

**Termination:** MS Connector; M12 Connector; cable exit w/seal. See Ordering Information

##### Mating Connector:

7 pin MS, style MS3106A-16S-1S (MCN-N5)

10 pin MS, style MS3106A-18-1S (MCN-N6)

10 pin, NEMA4 style (MCN-N6N4)

10 pin Bayonet, MS3116-F12-10S (MCN-B1)

Cable w/ 5 pin M12 Connector(112859-XXXX)

Cable w/ 8 pin M12 Connector(112860-XXXX)

**Note:** "MS" type mating connectors and prebuilt cables are rated NEMA 12. "M12" Cable assemblies are rated IP67

#### MECHANICAL

**Bore Diameter:** 6mm to 28mm, 1/4" to 1-1/8", electrically isolated

**Mating Shaft Length:** 1.25", Minimum, 1.60", Recommended

**Shaft Speed:** 6000 RPM, Maximum (Enclosure Rating is IP64 at speed over 5000 RPM)

**Starting Torque:** 10 in.-oz. typical (at 25°C)

**Running Torque:** 5 in.-oz. typical (at 25°C)

**Bearings:** ABEC 1

**Housing and Cover:** Powder Coated Aluminum

**Shaft Material:** 6061-T6 Aluminum, Stainless Steel for Extended Temp Option

**Disc Material:** Aluminum

**Weight:** 1.76lb (28 Oz) Typical

#### ENVIRONMENTAL

**Standard Operating Temperature:** -40 to +85°C (0 to +70°C with 4469 line driver, see "Ordering Information"). At shaft speed above 3000 RPM, derate 10°C per 1000 RPM

**Extended Temperature Range:** -40 to +100°C (See ordering information)

**Storage temperature:** -40 to +100°C

**Shock:** 400G, 6mSec

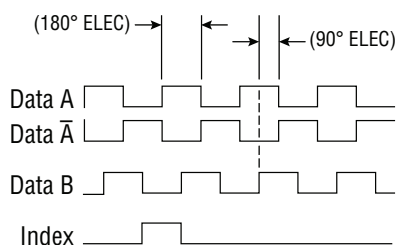
**Vibration:** 5 to 3000 Hz, 20G

**Humidity:** Up to 98% (non-condensing)

**Enclosure Rating:** IP67 (IP64 at shaft speed above 5000 RPM)

#### STANDARD DATA AND INDEX

Not all complements shown  
A shown for reference



Index Width: 180° Default  
A leads B, CW (from clamp end)



# SERIES HS35iQ



## PULSEiQ™ TECHNOLOGY SPECIFICATIONS

### FAULT FOREWARNING

The HS35iQ Encoder with PulseiQ™ Technology provides fault forewarning for common encoder issues. Notification to the user is via status lights on the encoder and a digital output to the control system. Fault signal is provided as 5V (TTL) or 5-26V (HTL).

Fault	Fault Condition	Operation				Corrective Action Sequence
		Green	Red	Orange (Fault Recovery)	Orange (Warning)	
<b>Over-Temperature</b>	Internal encoder temperature exceeds operating conditions	LED pulses green during normal operation	LED pulses red during fault condition	LED flickers orange for 30 minutes after fault is corrected or cleared. Event logged in onboard memory.	LED pulses orange for temperature warning	Verify ambient temperature on and around the encoder is within acceptable limits.
<b>Shaft Slippage</b>	Detection of shaft slippage				N/A	Stop rotation. Tighten coupling. Restart and monitor.
<b>Cable Integrity</b>	Cable open or short condition such as damaged cable, touching or loose conductors.				N/A	Verify all cables are properly secured to the encoder and no damage or shorts are noticed.
<b>Encoder Internal Health</b>	Electronics and voltage monitoring				LED pulses orange for encoder health warning	Check for sufficient voltage at encoder connector and/or review Instructional Manual for additional guidance.

### PROGRAMMABILITY (OPTIONAL)

For programmable units, specifications can be customized from factory default settings to the programmable options below when using included software in expert mode. Please see manual for details.

Specification	Factory Default Setting	Programmable Options
<b>Pulses Per Revolution</b>	1,024 PPR	1 to 20,000 PPR in 1 PPR increments
<b>Phasing</b>	A leads B, CW from clamp end	A leads B, CW from clamp end A leads B, CCW from clamp end
<b>Output Voltage</b>	TTL, Unless Ordered HTL	TTL, HTL
<b>Z Index Pulse Polarity</b>	Standard High	Standard High, Inverted Low
<b>Z Index Pulse Position and Gating</b>	180° electrical gated to B low	90°, 180° or 360° electrical, many gating options to A/B

# SERIES HS35iQ



See next page for non-programmable unit options and part number information.

## PROGRAMMABLE UNIT ORDERING INFORMATION

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2: PPR	Code 3: Bore Size	Code 4: Fixing	Code 5: Control Output Format	Code 6: Termination	Code 7: Fault Output Format	Code 8: Options
<b>HS35iQ</b>	<b>PROGR</b>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/> <input type="checkbox"/>
<b>HS35iQ</b> Hollowshaft Encoder	<b>PROGR</b> Programmable Resolution Up to 20,000 PPR.  Set as 1,024 PPR From Factory	<b>0</b> 6mm <b>1</b> 1/4" <b>2</b> 5/16" <b>3</b> 8mm <b>4</b> 3/8" <b>5</b> 10mm <b>6</b> 12mm <b>7</b> 1/2" <b>8</b> 5/8" <b>9</b> 15mm <b>A</b> 16mm <b>C</b> 19mm <b>D</b> 3/4" <b>E</b> 20mm <b>F</b> 7/8" <b>G</b> 24mm <b>H</b> 1" <b>J</b> 1-1/8" <b>M</b> 14mm <b>N</b> 18mm <b>P</b> 25mm <b>R</b> 28mm  Not Electrically Isolated <b>K</b> 1-1/4" <b>S</b> 30mm	<b>0</b> None <b>1</b> Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt <b>2</b> Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt <b>3</b> Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers  <b>6</b> Same as 1 w/ Cover <b>7</b> Same as 3 w/ Cover <b>8</b> Same as 2 w/ Cover  <b>A</b> Rod Tether <b>B</b> Rod Tether + Grounding Strap <b>D</b> Rod Tether + Grounding Strap + 4.5" C-Face Cover	<b>0</b> ABZ, Single Ended, 5-26VDC (7272) <b>1</b> ABZ, Single Ended O/C (7273) <b>2</b> ABZ, Single Ended O/C w/2.2kOhm (7273) <b>H</b> Same as "0" with Extended Temp Range <b>J</b> Same as "1" with Extended Temp Range <b>K</b> Same as "2" with Extended Temp Range  Not Available When Code 6 is H <b>4</b> Differential AB Only (7272). 5-26VDC In, Programmable Vin or 5VDC Out <b>C</b> Differential AB Only (4469). 5-15VDC In, Programmable Vin or 5VDC Out <b>L</b> Same as "4" with Extended Temp Range  Not Available When Code 6 is 1, 6, or H <b>7</b> Differential ABZ (7272). 5-26VDC In, Programmable Vin or 5VDC Out <b>9</b> Differential ABZ (4469). 5-15VDC In, Programmable Vin or 5VDC Out <b>P</b> Same as "7" with Extended Temp Range	6 Pin Not Available. Recommend 10 Pin MS and Mating Cable Assembly.  <b>1</b> 7 Pin MS* <b>6</b> 7 Pin MS + Mating* <b>2</b> 10 Pin MS <b>4</b> 10 Pin Bayonet <b>7</b> 10 Pin MS + Mating <b>9</b> 10 Pin Bayonet + Mating <b>H</b> 5 pin M12* <b>J</b> 8 pin M12*  <b>A</b> 0.5m (18") Cable <b>C</b> 1m (36") Cable <b>D</b> 2m (72") Cable <b>E</b> 3m (120") Cable <b>F</b> 0.3m (13") Cable with 10 Pin Bulk- head Connector and Mate <b>G</b> 0.3m (13") Cable  *Fault Output Not Available on Primary Connector for 7 Pin Differential and All M12 Connectors. Fault Output Available on Primary Connector 7 pin Single Ended, 10 pin MS and Bayonet and cable exit. Always Available on Secondary Diagnostic Connector for All Options.	<b>0</b> 5V <b>1</b> 5-26V*  *5-26V output determined by input voltage	<b>R1</b> Diagnostics and Output

# SERIES HS35iQ



## NON PROGRAMMABLE UNIT ORDERING INFORMATION

To order, complete the model number with code numbers from the table below:

Code 1: Model	Code 2: PPR	Code 3: Bore Size	Code 4: Fixing	Code 5: Control Output Format	Code 6: Termination	Code 7: Fault Output Format	Code 8: Options
<b>HS35iQ</b>	□□□□□	□	□	□	□	□	□□
<b>HS35iQ</b>  Hollowshaft Encoder	Enter Any Quadrature Resolution (PPR) From 00001-20000.  Example: <b>00001</b> = 1 PPR	<b>0</b> 6mm <b>1</b> 1/4" <b>2</b> 5/16" <b>3</b> 8mm <b>4</b> 3/8" <b>5</b> 10mm <b>6</b> 12mm <b>7</b> 1/2" <b>8</b> 5/8" <b>9</b> 15mm <b>A</b> 16mm <b>C</b> 19mm <b>D</b> 3/4" <b>E</b> 20mm <b>F</b> 7/8" <b>G</b> 24mm <b>H</b> 1" <b>J</b> 1-1/8" <b>M</b> 14mm <b>N</b> 18mm <b>P</b> 25mm <b>R</b> 28mm  Not Electrically Isolated <b>K</b> 1-1/4" <b>S</b> 30mm	<b>0</b> None <b>1</b> Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt <b>2</b> Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt <b>3</b> Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers  <b>6</b> Same as 1 w/ Cover <b>7</b> Same as 3 w/ Cover <b>8</b> Same as 2 w/ Cover  <b>A</b> Rod Tether <b>B</b> Rod Tether + Grounding Strap <b>D</b> Rod Tether + Grounding Strap + 4.5" C-Face Cover	<b>0</b> ABZ, Single Ended, 5-26VDC (7272) <b>1</b> ABZ, Single Ended O/C (7273) <b>2</b> ABZ, Single Ended O/C w/2.2kOhm (7273) <b>H</b> Same as "0" with Extended Temp Range <b>J</b> Same as "1" with Extended Temp Range <b>K</b> Same as "2" with Extended Temp Range  Not Available When Code 6 is H <b>4</b> Differential AB Only, 5-26VDC, 5-26VDC out (7272) <b>5</b> Differential AB Only, 5-26VDC In, 5VDC Out (7272) <b>A</b> Differential AB Only, 5-26VDC In, 5VDC Out (4469) <b>C</b> Differential AB Only, 5-15VDC in, 5-15VDC Out (4469) <b>L</b> Same as "4" with Extended Temp Range <b>M</b> Same as "5" with Extended Temp Range  Not Available When Code 6 is 1, 6, or H <b>6</b> Differential ABZ, 5-26VDC In, 5VDC Out (7272) <b>7</b> Differential ABZ (7272), 5-26V In, 5-26V Out <b>8</b> Differential ABZ, 5-26VDC In, 5VDC Out (4469) <b>9</b> Differential ABZ (4469), 5-15V In, 5-15V Out <b>N</b> Same as "6" with Extended Temp Range <b>P</b> Same as "7" with Extended Temp Range	6 Pin Not Available. Recommend 10 Pin MS and Mating Cable Assembly.  <b>1</b> 7 Pin MS* <b>6</b> 7 Pin MS + Mating* <b>2</b> 10 Pin MS <b>4</b> 10 Pin Bayonet <b>7</b> 10 Pin MS + Mating <b>9</b> 10 Pin Bayonet + Mating <b>H</b> 5 pin M12* <b>J</b> 8 pin M12*  <b>A</b> 0.5m (18") Cable <b>C</b> 1m (36") Cable <b>D</b> 2m (72") Cable <b>E</b> 3m (120") Cable <b>F</b> 0.3m (13") Cable with 10 Pin Bulk- head Connector and Mate <b>G</b> 0.3m (13") Cable	<b>0</b> 5V <b>1</b> 5-26V*  *5-26V output determined by input voltage	<b>R1</b> Diagnostics and Output



# SERIES HS35iQ



## COMPATIBLE ACCESSORIES

### MATING CONNECTORS (NO CABLE)

<b>MCN-N5</b>	7 pin, style MS3106A-16S-1S
<b>MCN-N6</b>	10 pin, style MS3106A-18-1S
<b>MCN-N6N4</b>	10 pin, NEMA4 style
<b>MCN-B1</b>	10 pin bayonet, style MS3116-F12-10S

### ACCESSORY KITS

<b>114573-0001</b>	Tether Kit, 4.5" C-Face Single Point with 3/8" Bolt
<b>114574-0001</b>	Tether Kit, Slotted with T-bolts for Standard AC Motor Fan Covers
<b>114575-0001</b>	Tether Kit, 8.5" C-Face Single Point with 1/2" Bolt
<b>118024-0001</b>	Cover Kit, 4.5" C-Face
<b>118025-0001</b>	Cover Kit, 8.5" C-Face
<b>118026-0001</b>	Cover Kit, Fan Cover for Standard AC Motor
<b>116233-0001</b>	Rod Tether Only
<b>116233-0002</b>	Rod Tether + 56 C-Face Cover (Single)
<b>116233-0004</b>	Rod Tether + Grounding Strap
<b>118027-0004</b>	Rod Tether + Grounding Strap + 4.5" C-Face Cover

### PRIMARY CABLE ASSEMBLIES WITH MS CONNECTOR\*

<b>118019-XXXX</b>	7 Pin MS, Cable Assembly. For Use with Single Ended Outputs w/ Fault Output
<b>108596-XXXX</b>	7 Pin MS, Cable Assembly. For Use with Differential Line Driver w/o Index Outputs w/o Fault Output
<b>118020-XXXX</b>	10 Pin MS, Cable Assembly. For Use with Differential Line Driver with Index Outputs
<b>118021-XXXX</b>	10 Pin Bayonet, Cable Assembly. For Use with Differential Line Driver with Index Outputs
<b>118022-XXXX</b>	NEMA4 10 pin MS, Cable Assembly. For Use with Differential Line Driver with Index Outputs

### PRIMARY CABLE ASSEMBLIES WITH M12 CONNECTOR\*

<b>112859-XXXX</b>	5 Pin M12, Cable Assembly. For Use with Single Ended Outputs
<b>112860-XXXX</b>	8 Pin M12, Cable Assembly. For Use with Single Ended Outputs
<b>112860-XXXX</b>	8 Pin M12, Cable Assembly. For Use with Differential Line Driver Outputs

### DIAGNOSTIC CABLE ASSEMBLIES

<b>117995-0001</b>	6ft Diagnostic and Programming Cable to PC. 6 Pin MS to USB.
<b>118023-XXXX</b>	Cable Assembly for Fault Output on Secondary Connector. 6 Pin MS to Flying leads

### SOLID STATE RELAY

<b>608793-0001</b>	Solid State Relay for Non Isolated Use of Fault Output. 60VDC max 3A
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\*Note: Standard cable length is 10 feet but may be ordered in any length in 5 foot increments. For example, for a 20 foot cable, replace XXXX with -0020.

# SERIES HS35iQ



## PRIMARY ELECTRICAL CONNECTIONS

### 7 & 10 PIN MS CONNECTORS AND CABLES - CODE 6 = 1 TO 9, H, J

Connector and mate/accessory cable assembly pin numbers and wire color information is provided here for reference. Models with direct cable exit carry the same color coding as shown for each output configuration.

Encoder Function	Cable #108596-XXXX 7 Pin Differential Line Driver without Index		Cable #118019-XXXX 7 Pin MS Single Ended		Cable #1118020-XXXX 10 Pin MS or #118022-XXXX NEMA4 10 Pin Differential w Index*		Cable #118021-XXXX 10 Pin MS Bayonet		Cable Exit with Seal
	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color	Wire Color
<b>Sig. A</b>	A	BRN	A	BRN	A	BRN	5	BRN	BRN
<b>Sig. B</b>	B	ORN	B	ORN	B	ORN	8	ORN	ORN
<b>Sig. Z**</b>	—	—	C	YEL	C	YEL	C	YEL	YEL
<b>Power +V</b>	D	RED	D	RED	D	RED	D	RED	RED
<b>Fault</b>	—	—	E	BLK/WHT	E	BLK/WHT	E	BLK/WHT	BLK/WHT
<b>Com</b>	F	BLK	F	BLK	F	BLK	F	BLK	BLK
<b>Case</b>	G	GRN	G	GRN	G	GRN	G	GRN	GRN
<b>Sig. <math>\bar{A}</math></b>	C	BRN/WHT	—	—	H	BRN/WHT	H	BRN/WHT	BRN/WHT
<b>Sig. <math>\bar{B}</math></b>	E	ORN/WHT	—	—	I	ORN/WHT	J	ORN/WHT	ORN/WHT
<b>Sig. <math>\bar{Z}^{**}</math></b>	—	—	—	—	J	YEL/WHT	K	YEL/WHT	YEL/WHT

**Cable Configuration:** PVC jacket, 105°C rated, overall foil shield; 3 twisted pairs 24 AWG (output signals), plus 2 twisted pairs 22 AWG (input power)

## PRIMARY ELECTRICAL CONNECTIONS

### 5 & 8 PIN M12 ACCESSORY CABLES WHEN CODE 6 = H OR J

Connector pin numbers and cable assembly wire color information is provided here for reference.

Encoder Function	Cable #112859-XXXX 5 Pin Single Ended		Cable #112860-XXXX 8 Pin Single Ended		Cable #112860-XXXX 8 Pin Differential	
	Pin	Wire Color	Pin	Wire Color	Pin	Wire Color
<b>Sig. A</b>	4	BLK	1	BRN	1	BRN
<b>Sig. B</b>	2	WHT	4	ORG	4	ORG
<b>Sig. Z**</b>	5	GRY	6	YEL	6	YEL
<b>Power +V</b>	1	BRN	2	RED	2	RED
<b>Com</b>	3	BLU	7	BLK	7	BLK
<b>Sig. <math>\bar{A}</math></b>	—	—	—	—	3	BRN/WHT
<b>Sig. <math>\bar{B}</math></b>	—	—	—	—	5	ORG/WHT
<b>Sig. <math>\bar{Z}^{**}</math></b>	—	—	—	—	8	YEL/WHT

**Cable Configuration:** PVC jacket, 105°C rated, overall foil shield; 24 AWG conductors, minimum

## DIAGNOSTIC ELECTRICAL CONNECTION

Encoder Function	Cable #118023-XXXX 6 Pin MS Single Ended	
	Pin	Wire Color
<b>Data</b>	E	BRN
<b>Data</b>	D	ORN
<b>5vdc</b>	C	YEL
<b>Fault</b>	B	RED
<b>NC</b>	F	—
<b>COM</b>	A	BLK

Standard cable length is 10 feet but may be ordered in any length in 5 foot increments. For example, for a 20 foot cable, replace -XXXX with -0020

"MS" Type mating connectors and pre-build cables are rated NEMA 12

"M12" Cable assemblies are rated IP67

\*\*Index not provided on all models. See ordering information.

\*For watertight applications, use NEMA4 10 pin cable and connector 109209-XXXX

# SERIES HS35iQ



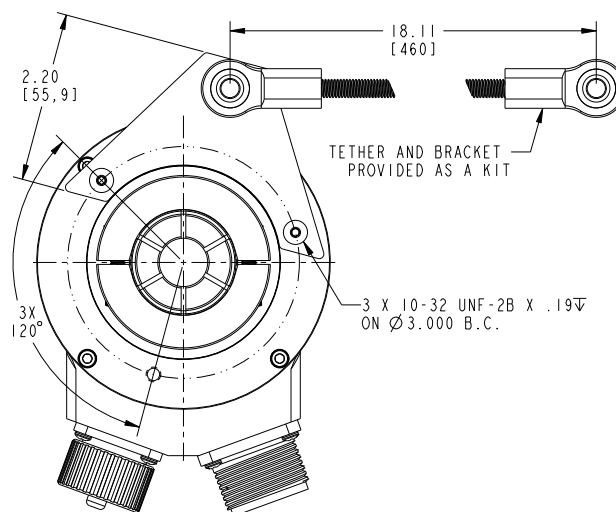
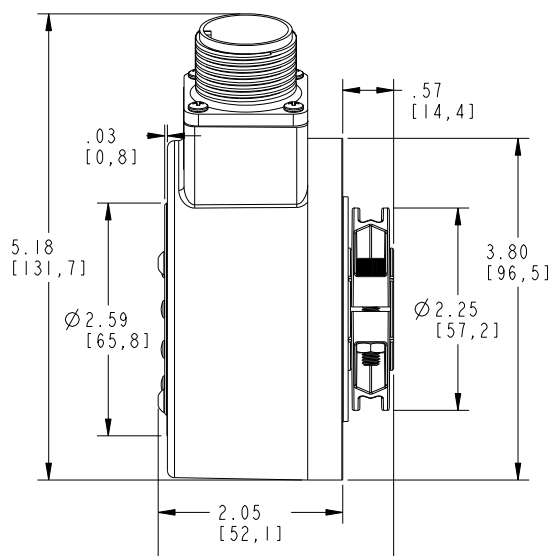
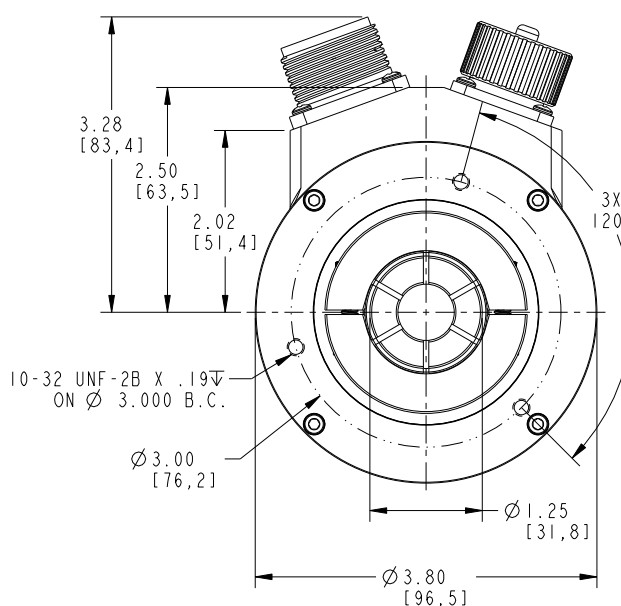
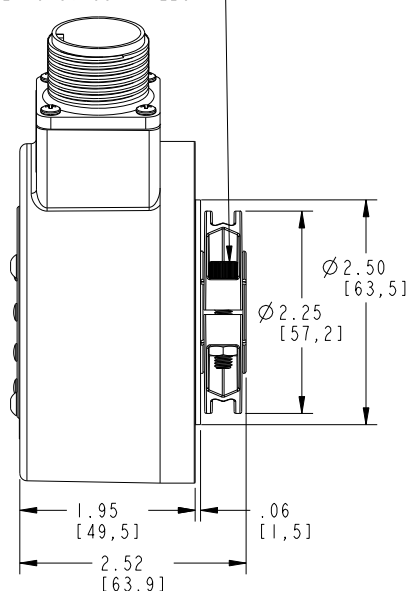
Dimensions: inch (mm)

## HS35iQ Encoder

Download Sample  
3D Model File Here >

.stp format, 10 pin dual connector option

2 X 10-32 UNF CLAMP SCREW  
TORQUE TO 50-55 IN-LBS

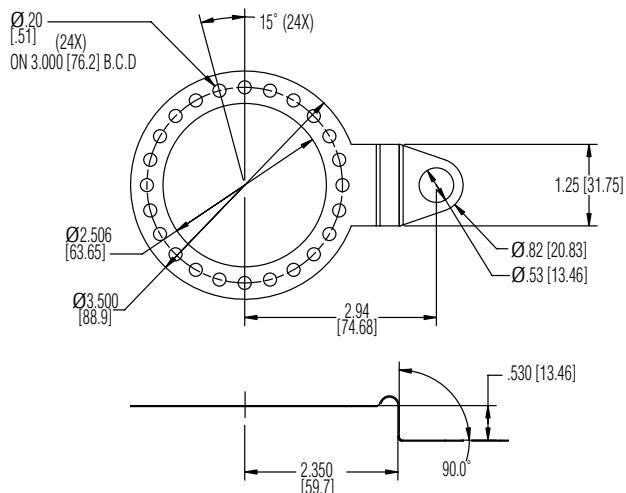




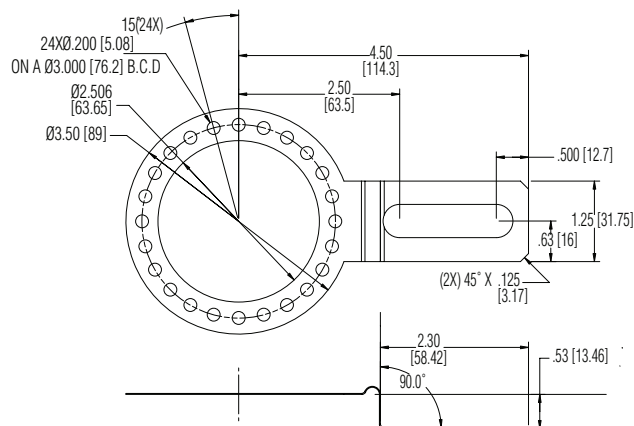
# SERIES HS35iQ

Dimensions: inch (mm)

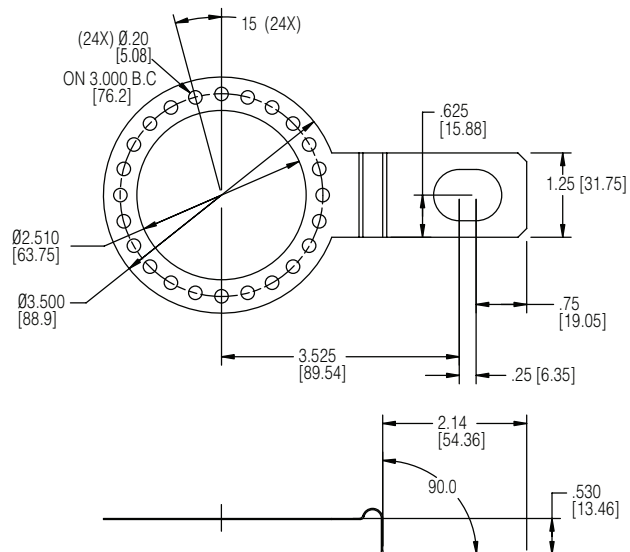
## 114573-0001 Tether Kit



## 114574-0001 Slotted Tether Kit



## 114575-0001 Tether Kit



Worldwide Brands: Dynapar™ • NorthStar™ • Hengstler™ • Harowe™



**IntertechRio**  
instrumentação-controle de processo

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